



**Rewind Starter**  
**(600 HO E-TEC and 800R E-TEC)**  
**(Kit P/N 860 201 053)**

The following symbols may be used in this document:

**⚠ WARNING**

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

**⚠ CAUTION** Indicates a hazard situation which, if not avoided, could result in minor or moderate injury.

**NOTICE** Indicates an instruction which, if not followed, could severely damage vehicle components or other property.

**⚠ WARNING**

- For safety reasons, this kit must be installed by an authorized BRP dealer.
- This kit is designed for specific applicable models only (authorized BRP dealers will confirm model(s)). It is not recommended for units other than the one (those) for which it was sold.
- This instruction sheet **MUST** be given to the purchaser.

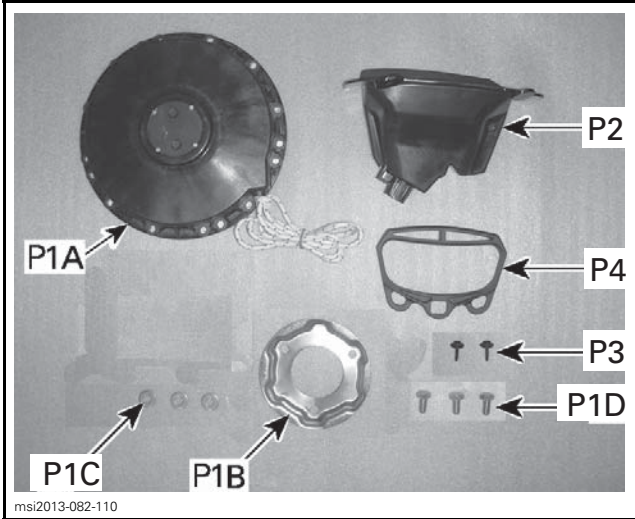
**⚠ WARNING**

- Should removal of a locking device (e.g. lock tabs, self-locking fasteners, etc.) be required when undergoing disassembly/assembly, always replace with a new one.
- Torque wrench tightening specifications must strictly be adhered to.
- Unless otherwise specified, engine must be OFF when performing any operation on the vehicle.
- Some components may be HOT. Always wait for engine to cool down before performing work.

NOTE: The illustrations in this document show typical construction of the different assemblies and may not reproduce the full detail or exact shape of the parts; however, they represent parts that have the same or similar function.

NOTE: Installation time is approximately **1.3** hour.

## PARTS TO BE INSTALLED

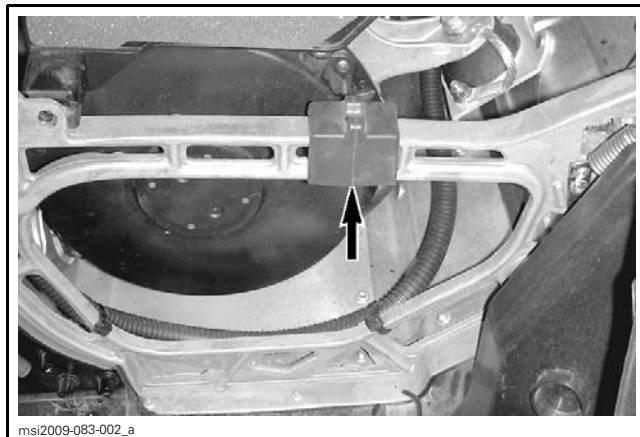


ITEM	DESCRIPTION	P/N	QTY
P1	Rewind Starter	420 881 715	1
P1A	Rewind Starter Cover	420 892 618	1
P1B	Starter Cup	420 852 532	1
P1C	M8 Flat Washer	420 827 405	3
P1D	M8 x 16 Hexagonal Screw	207 181 644	3
P2	Rewind Starter Handle Housing	Not Available Separately	1
P3	K40 x 16 Plastite Screw	250 000 113	2
P4	Handle	512 060 136	1

# INSTRUCTIONS

## Vehicle Preparation

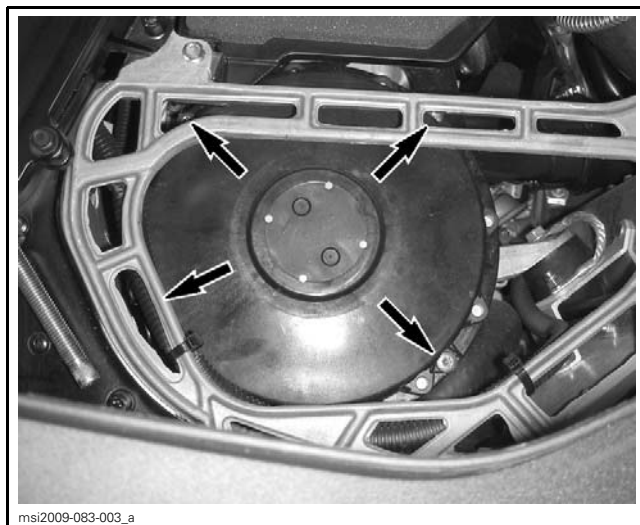
- Open and remove right side panel.
- Remove muffler.
- Pull to remove rubber stopper from frame.



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**RUBBER STOPPER**

1. Remove the four screws securing engine magneto side cover.

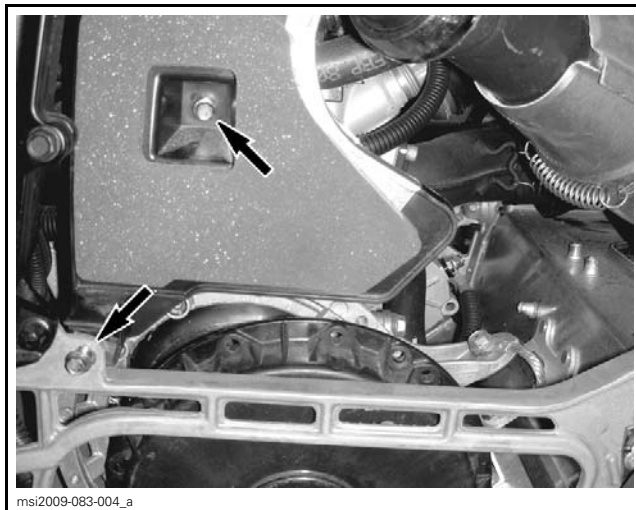


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**SCREWS SECURING ENGINE MAGNETO SIDE COVER**

### REV-XP

2. Remove the two screws securing insulation plastic bracket.

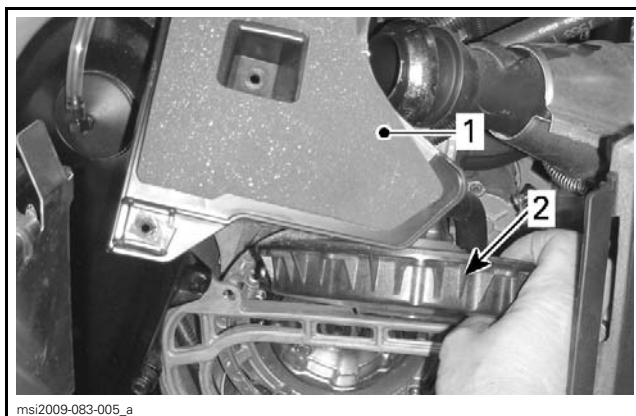


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**SCREWS SECURING INSULATION PLASTIC BRACKET**

3. Raise insulation plastic bracket just enough to pull out engine magneto side cover from vehicle.

**NOTICE** Do not pry plastic parts more than needed. Damage may occur.

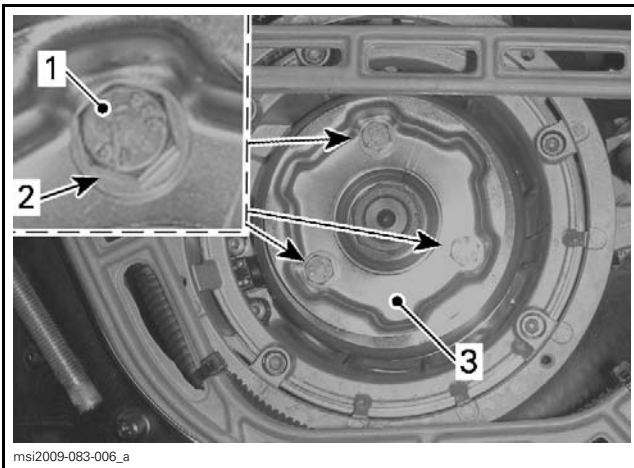


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1. Insulation plastic bracket
2. Engine magneto side cover

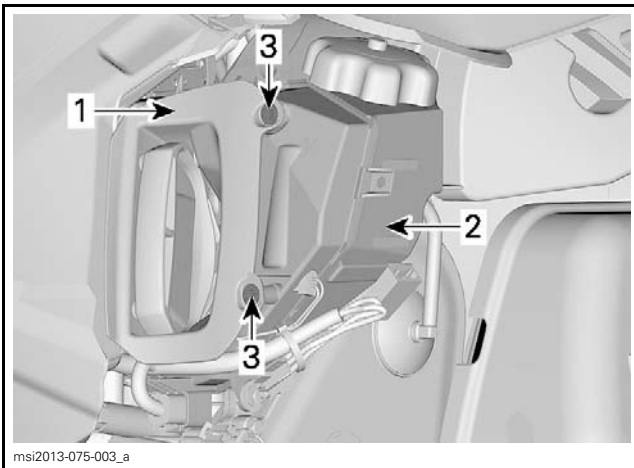
### All Models

4. Fasten starter cup [P1B] to engine using three M8 x 16 hexagonal bolts [P1D] and M8 flat washers [P1C].



- 1. M8 x 16 hexagonal bolt [P1D]
- 2. M8 Flat Washer [P1C]
- 3. Starter cup [P1B]

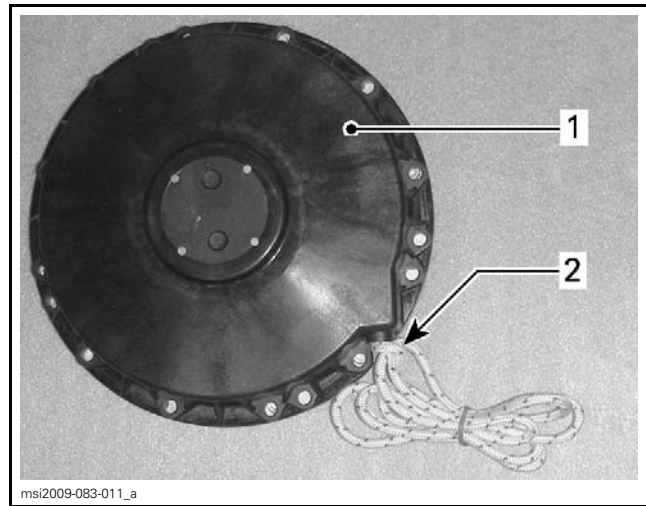
5. Position handle housing [P2] on oil tank and secure it using K40 x 16 Plastite screws [P3]



- 1. Handle housing [P2]
- 2. Oil tank.
- 3. K40 x 16 Plastite screws [P3]

6. Insert rewind starter [P1] into engine compartment.

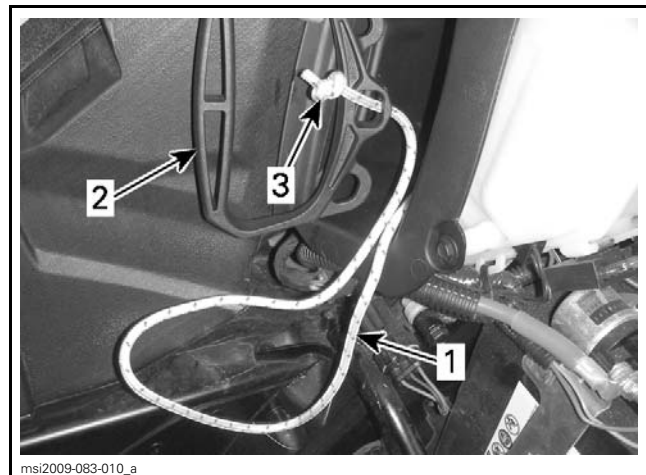
**NOTE:** Be careful not to untie factory knot on rewind starter rope. If loosened, the rope will be wound under the starter cover.



- 1. Rewind starter [P1]
- 2. Factory knot

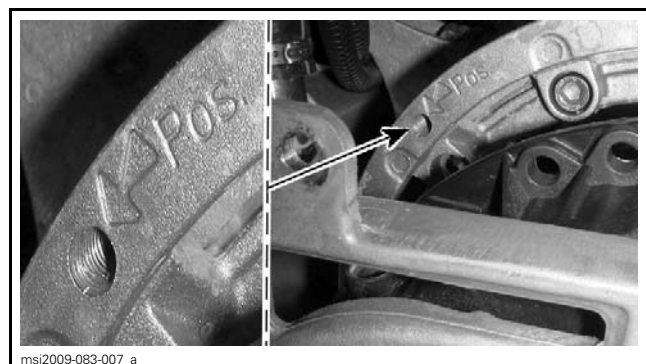
7. Insert starter rope through the bottom hole of the handle housing [P2], towards the rear.

8. Insert starter rope through middle hole of handle [P4], toward the center and make a knot. See following image.



- 1. Starter rope
- 2. Handle [P4]
- 3. Knot

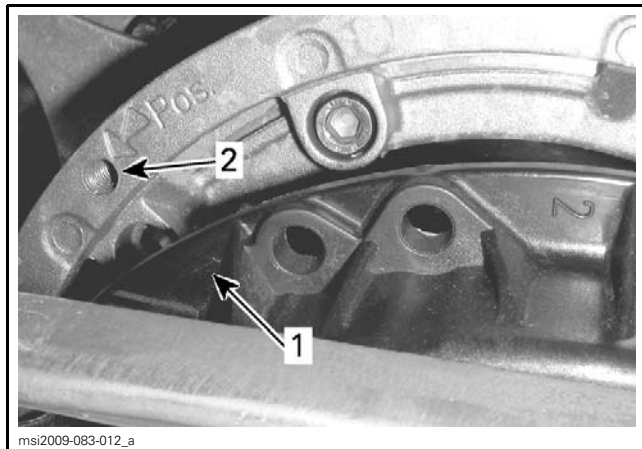
9. Locate the arrow mark located on the magneto side engine cover mating surface.



ARROW MARK

- Align hole number one of rewind starter [P1] with the arrow mark.

**NOTE:** Rope must exit rewind starter [P1] toward the handle housing [P2].



1. Hole number one of rewind starter [P1]  
2. Arrow mark

- Fasten the rewind starter [P1] on the side of engine magneto with the four M6 bolts kept earlier.
- Pull on handle [P4] as to start snowmobile in order to undo factory knot.

**REV-XP**

- Reinsert the two previously removed screws securing the insulation plastic bracket.

**All Models Except Tundra**

- Reinstall rubber stopper on frame.
- Reinstall muffler.
- Reinstall right side panel.

**NOTE:** The side panel is designed to get close over rewind starter handle [P4]. Do not cut hole through side panel.



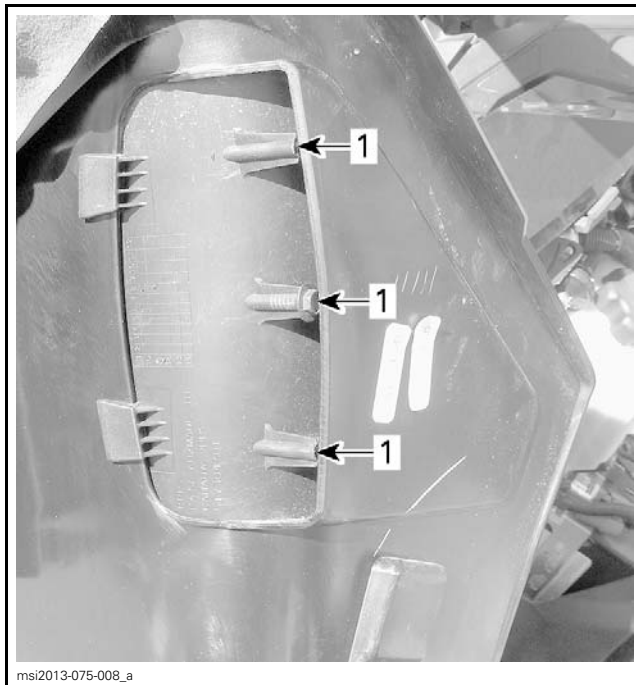
**TYPICAL**  
1. Side panel close  
2. Side panel open

**Tundra**

- Remove plastic cover located on the right side panel by removing the three screws underneath.

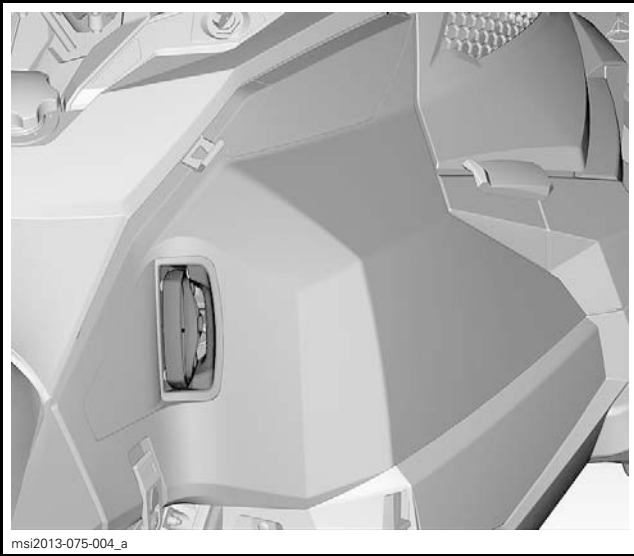


1. Plastic cover



1. Screws underneath cover

- Reinstall rubber stopper on frame.
- Reinstall muffler.
- Reinstall right side panel.



*RIGHT SIDE PANEL WITH PLASTIC COVER REMOVED*